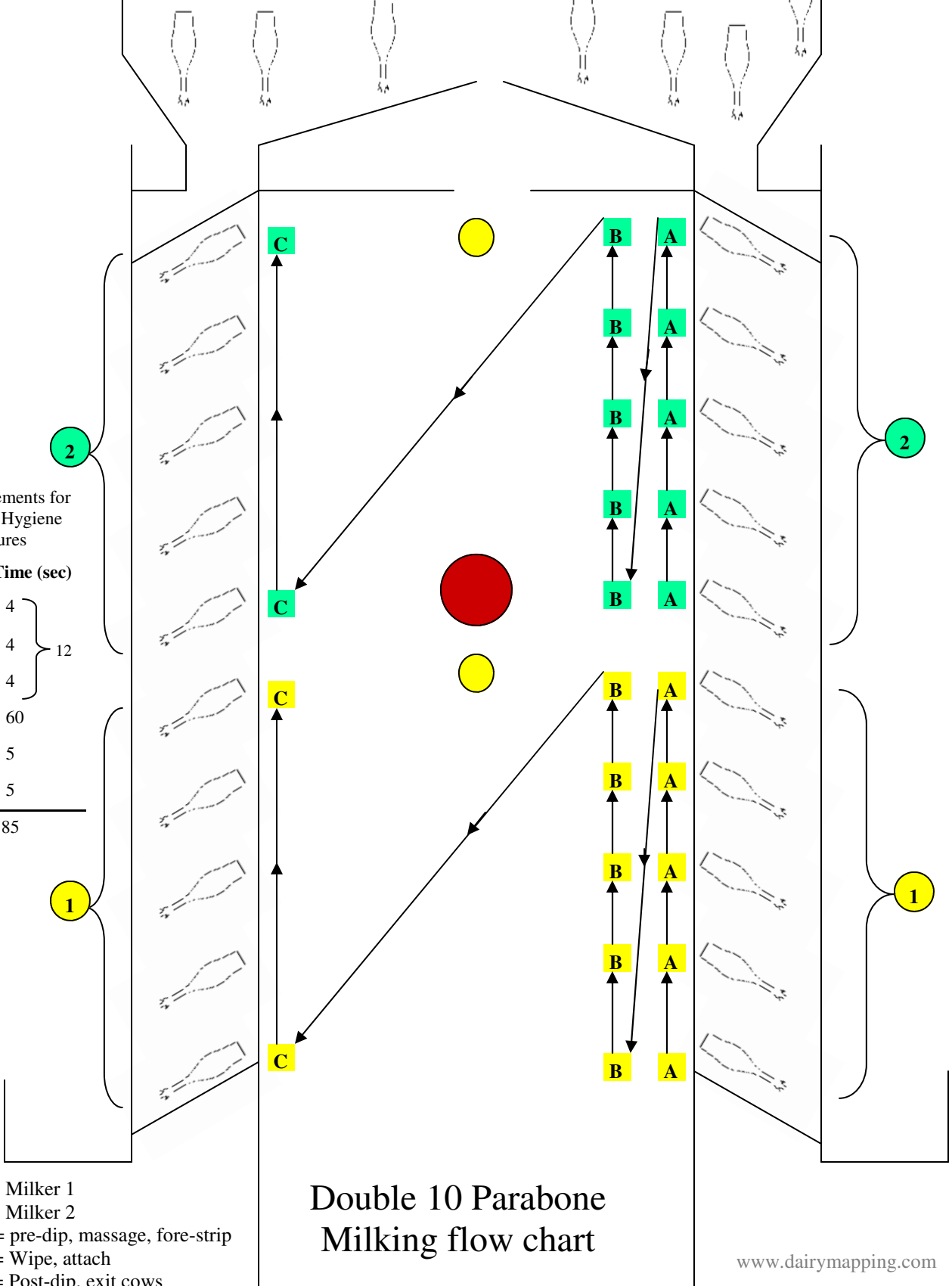


Time Requirements for Pre-milking Hygiene Procedures

Procedure	Time (sec)
Predip —	4
Forestrip -	4
Massage —	4
} 12	
Lag time —	60
Wipe —	5
Attach —	5
Total	85



1 = Milker 1
 2 = Milker 2
 A = pre-dip, massage, fore-strip
 B = Wipe, attach
 C = Post-dip, exit cows

Red circle = Pre and post dip bucket
 Yellow circle = Trash can

Double 10 Parabone Milking flow chart